

RONI FEATURES & ACCESSORIES

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RONI

PISTOL-CARBINE CONVERSION

WARNING: The addition of the RONI stock set to a pistol results in the manufacture of a short barreled rifle (SBR) which the classification of a firearms subject to NFA controls (Section 5845(a)(3)). The manufacture of SBR's is generally lawful when performed after the receipt of a properly submitted ATF Form 1 (Application to make and register a firearm) and submission of a \$200.00 making tax payment. . BATF Classification Letter - May 6, 2010

NEW PRODUCT



- RONI CASE - A lockable place to store your RONI with accessories. Case Dimensions - 12" x 21.5" x 4"



- FFS / FRS - Front & Rear Flip Up Sights. No tools necessary to adjust front sight
- Features Detachable folding forearm grip



- 5 position buttstock adjusts for length of pull
- Cheek rest adjusts for height
- Spare magazine holder



- OPS / OPS1 - One Point Slings
- PBSS - Push Button Sling Swivel



- RBCG1 (GLOCK) / RBCF (Other Models) - Optional Brass Catcher
- Features two aluminum Picatinny rails for additional light/laser mount.



- Accepts suppressors - up to 1.39" diameter
- PLS1 / PLS34 - 1" or 3/4" Low profile offset polymer light mounts
- PLS1Q / PLS34Q - 1" or 3/4" Quick detach low profile offset polymer light mounts
- AL1 / AL34 / AL134 - 1" or 3/4" or 1 + 3/4" Offset aluminum light mounts

RONI Pistol Carbine Assembly Instructions



Step 1.
 Remove the 2 locking pins (#1) & (#2) by first pushing them from the right side of the RONI. You will then be able to pull the locking pins from the left side of the RONI. **NOTE:** The locking pins have detents to prevent them from being pulled out completely.



Step 2.
 Grasp stock, press the stock extension button (#14) on rear of stock and pull back on carbine stock to extend stock to its longest position.



WARNING: State and local laws supersede NFA controls. Title 27 CFR Chapter II Section 479.52.



Step 3.
 Open the foregrip (#4) to a vertical position by pushing the release button on the side (#5) and pull the grip down into a vertical position.



Step 4.
 Lay the RONI down on its right side. The muzzle should be pointed to the left. Pull the front barrel housing end cap (#6) to the left by grasping onto the finger guard and forward grip. Pull the rear housing end cap (#7) to the right. This will fully expose both ends of the hinged pistol housing. (#8)



MAKE SURE THE PISTOL IS UNLOADED AND THE CHAMBER IS EMPTY BEFORE INSTALLING. PRACTICE SAFE FIREARM HANDLING PROCEDURES AT ALL TIMES. YOU MUST READ AND FOLLOW THE MANUAL. FOR MORE INFORMATION VISIT OUR WEBSITE.

RONI ASSEMBLY INSTRUCTIONS

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WARNING: If you actually possess, or constructively possess, a pistol and the RONI device, even if the pistol is not assembled into the RONI device, the combination would constitute a short barreled rifle, which may not be lawfully possessed unless it is registered in the National Firearms Registration and Transfer Record. You are in constructive possession of an object if you have dominion and control over it, whether or not you are actually handling it. Provided by our legal counsel.

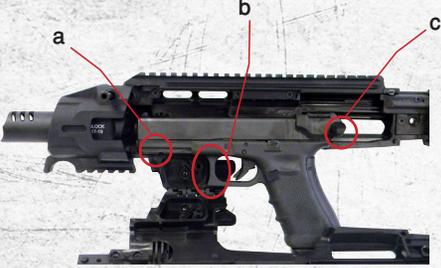
WARNING: Always keep the trigger guard positioned over the trigger unless shooting to prevent the trigger from being activated



Step 5.
Open hinged pistol housing of the RONI by gently pulling from the inside at the top of the hinged pistol housing (#8). It will easily open outwards.



Step 6.
MAKE SURE YOUR PISTOL IS UNLOADED AND THE CHAMBER IS EMPTY Install the charging handle over the rear sight of the pistol. The charging handle (#13) fits over the rear sight and grasps the slide serrations on the dust cover (slide) of the pistol.



Step 7.
Install the pistol inside the hinged pistol housing, making sure it is laying flat. Proper positioning will insure: (a) The under barrel rail slot on the pistol is engaged in the male rail bar on the RONI. (b) The trigger guard is mated to the trigger guard housing in the RONI housing. (c) Pistol tang mates to tang cutout in RONI housing.



Step 8.
Bottom View
(Applicable only to full size pistol) Installation requires the barrel shroud screw (#10) in the lower rail be loosened until the barrel shroud (#16) will move. The barrel shroud has two threaded holes for the barrel shroud screw. Reposition the barrel shroud in the second hole (increasing the overall length of the RONI) so it is in contact with full size pistol barrel muzzle face when you close the forward housing end cap (#6).



Step 9.
(Applicable only to full size pistol) Tighten the barrel shroud set screw (#10) insuring the barrel shroud covers (#6) the barrel muzzle. This can be visually checked by closing the forward housing end cap while the hinged pistol housing is open (#8). (Reopen front housing end cap)



Step 10.
Close the hinged pistol housing (#8) and push in the front housing end cap (#6) and rear housing end cap (#7). **IMPORTANT:** While closing the front & rear housing end caps make sure both locking pins are fully out. Completely reinsert forward and rear locking pins.

RONI PARTS

Lubricate as Necessary



- | | |
|--|----------------------------------|
| 1. Forward Locking Pin | 9. Trigger Guard |
| 2. Rear Locking Pin | 10. Muzzle Shroud Screw |
| 3. Vertical Forward Grip Removal Button | 11. Adjustable Cheek Piece |
| 4. Vertical Forward Grip | 12. Extra Magazine Holder |
| 5. Vertical Forward Grip Position Selection Button | 13. Charging Handle |
| 6. Forward Barrel Housing End Cap | 14. Stock Extension Button |
| 7. Rear Housing End Cap | 15. Adjustable Cheek Piece Screw |
| 8. Hinged Pistol Housing | 16. Muzzle Shroud |

UPGRADE YOUR WEAPON